

Renishaw Co-ordinate Measuring Machines Product Division
Product bulletin number: PBC- 02516

Title:	TP20 body engraving change and surface finish		
Product:	TP20	Issue Date:	26/06/2019
	Name	Signature:	
Originator:	Amy Winters		
Reviewer:	Miguel Alvarez		
Confidentiality:	Open	Type:	Product Information
Summary:			
<p>TP20 body laser engraving has been changed to a bold font.</p> <p>Recently the satin chrome finish is a lighter colour than usual, this is not a cause for concern and not a reason to reject product deliveries.</p>			
Distribution – Select at least one			
<input checked="" type="checkbox"/> Subsidiaries <input type="checkbox"/> Customers <input checked="" type="checkbox"/> Service centres <input type="checkbox"/> OEMs, Agents & Distributors			

Laser engraving change

The laser engraving on the standard TP20 bodies has being updated to a bold font. This change has already been cut-in and units are being shipped. The Non-inhibit and Fixed polarity versions will be not be changed at this time, pending a further change to update the compliance markings. The engraving change is shown in the images below.



Previous TP20 engraving font (shown on a non-inhibit body)



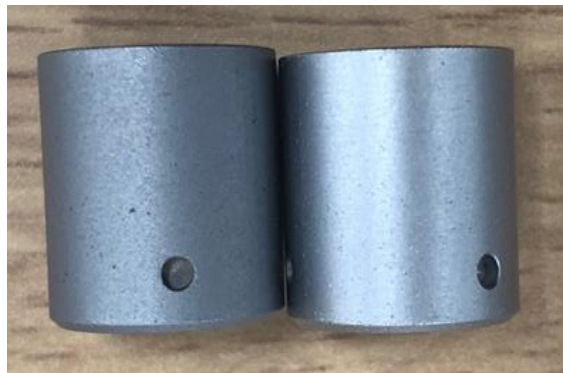
New TP20 engraving font (shown on a standard body)

If you have any questions or comments on this bulletin, please contact CMMSupport@renishaw.com

TP20 satin chrome finish variation

The satin chrome plating process used on TP20 bodies, and other products, has inherent variation that can result in a range of colour on the finished product. Recent batches of TP20 bodies have been predominantly a much lighter colour than usual. The lighter colour has been deemed acceptable in the short term by the CMM division. This issue is purely cosmetic and does not affect performance or product longevity.

Production and the design team are working with the supplier to bring the satin chrome colour back into the normal range. Until then, all TP20 bodies shipped from the UK will be of the lighter colour.



Left: Typical colour Right: New, lighter colour

Part Numbers affected:

1. TP20 body laser engraving: All standard TP20 bodies except non-inhibit and fixed polarity version

2. Satin chrome finish variation:

Item	Name
A-1371-0145	TP20 PROBE BODY ASSY Current
A-1046-7213	PH6/TP20 KIT
A-1046-7544	FARO BOXED KIT (NO PH6)
A-1046-7571	PH6 FARO/TP20 LOW+MED BOX KIT
A-1371-0851	FARO TP20 & EXTENS KIT BOXED
A-1371-0748	TP20 FP Module (sub/probe kit)
A-1371-0749	FP Probe Body Kit
A-1046-7555	FARO BOX KIT TP20NI (NO PH6)
A-1046-7565	FARO BOX KIT TP20NI D3 STYLUS
A-1371-0758	TP20 BOXED KIT INC STYLI
A-1371-0782	TP20 KIT INC MH20i, TP200B STY
A-1371-0647	TP20 NI Probe Assembly
A-1371-1105	Hexagon TP20 NI Probe Body (No Logo)

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Subsidiary action:

No action

Does the subsidiary need to inform the division when actions are complete? No