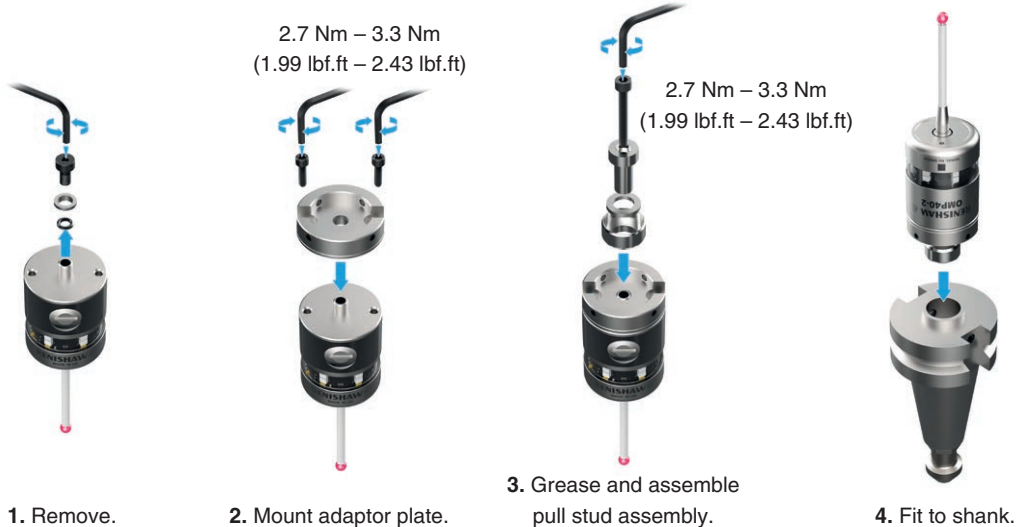


OMP40-2 shank adaptor assembly



Renishaw plc
New Mills, Wotton-under-Edge
Gloucestershire, GL12 8JR
United Kingdom

T +44 (0)1453 524524
F +44 (0)1453 524901
E uk@renishaw.com
www.renishaw.com

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5. Fully tighten.



6. Fit to spindle.

7. Screw in opposition
to adjust runout < 5 μ m.
Fully tighten to
1.5 Nm – 2.2 Nm
(1.1 lbf.ft – 1.6 lbf.ft)
when complete.



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