

Product
Serial number
Date of calibration

Ballbar Calibrator
05TK27
26 September 2024

RENISHAW
apply innovation™



Calibration certificate

Results	100mm	150mm	300mm
Quoted Length (mm)	99.9999	150.0028	300.0183
Measured Length (mm)	99.9999	150.0028	300.0183
Uncertainty of measurement (95% confidence level, k=2):	0.00085mm		

Environmental conditions (nominal)	Value
Air temperature:	20.4 °C
Pressure:	978 mbar
Relative humidity:	48 %RH

Reference standards	Ref. no.	Certificate no.	Calibration date
Master Ballbar Calibrator	19T992	2021110018/4/19T992	23 December 2021
Master Ballbar	6CR355	6CR355-240913-00	13 September 2024
XC80 Compensator	17J949	17J949-231214-00	14 December 2023
XC80 Air Temperature Sensor	23E601	23E601-240510-00	10 May 2024
Test procedure	WI10116/WI10229/RD-0133		

Authorised signature	Signatory	Position	Issue date
	Dave Wall	Director & General Manager	26 September 2024

This certificate may not be reproduced other than in full, except with the prior written approval of:

Renishaw plc
Laser & Calibration Products Division
New Mills
Wotton-under-Edge
Gloucestershire
GL12 8JR
United Kingdom
Tel +44 (0) 1453 524524

Certificate number
05TK27-240926-00

L-8014-1606-01

www.renishaw.com

Page 1 of 2

Calibration notes

1. **Lasers (XM, XL, ML, HS and RLU)** are calibrated by comparison to a reference HeNe laser using an optical beat frequency technique. Reference lasers are routinely calibrated against an iodine-stabilised HeNe laser supplied by the National Physical Laboratory (NPL), or by a national standards laboratory. All frequency measurements are taken over a 1 hour period.
2. **Air pressure and relative humidity (RH) sensors are installed in a compensator (XC and RCU).**
The air pressure sensors are calibrated over 650 mbar to 1150 mbar range in a temperature controlled oven by direct comparison with a reference pressure meter. The RH sensors (where fitted) are certified by the manufacturer to be within specification. They are calibrated by comparison of the readings with those from a reference RH meter at a single applied humidity.
3. **Air and material temperature sensors (XC and RCU)** are calibrated by direct comparison with transfer platinum resistance thermometers (PRTs) in a temperature controlled water bath over 0 °C to 40 °C (50 °C for material sensor). The transfer PRTs are routinely calibrated against reference PRTs.
4. **Rotary axis calibrators (XR20)** are calibrated using a HeNe laser angular interferometer.
5. **Ballbar transducers (QC20 and QC10)** are calibrated using a HeNe laser interferometer. The scale factor (QC10 only) is calculated and must be entered into the Renishaw application software prior to use.
6. **Ballbar calibrators** are calibrated by direct comparison with a reference ballbar calibrator (calibrated by a national standards laboratory) using a reference ballbar as a transfer standard. The measured values for the ballbar calibrator must be entered into the Renishaw application software prior to use.
7. **Traceability.** All the reference standards (listed overleaf) used in these calibrations are traceable either directly to major international metrology institutes who have signed the CIPM Mutual Recognition Agreement (e.g. NPL: UK; LNE: France; NIST: USA; PTB: Germany; NMIJ: Japan) or to a national accreditation body (e.g. UKAS: UK; A2LA: USA).
8. **Environment.** The equipment used for calibration is in a facility held between 15 °C and 25 °C.
9. **Uncertainty calculations.** The uncertainty calculations have been carried out according to the European Co-operation for Accreditation document EA-4/02.
10. **Quality accreditation.** All calibrations above are covered by Renishaw's ISO 9001 quality assurance system. The system is audited and certified by an accredited agency.
11. **Re-calibration.** Customers may wish to confirm that systems are performing within published specifications over time. If so, it is recommended that they should be periodically re-calibrated. Please note that compensators and temperature sensors are re-calibrated only at a single applied temperature, air pressure and humidity. Please refer to the appropriate system manual for further details.